



Technical Data Sheet

Environmental Specialties Inc.

1621 West Carroll • Chicago, IL 60612
Tel. 312.733.3400 • Fax. 312.738.2386

WBC-1161

Uncoated Stock Work & Turn

This aqueous coating provides an excellent satin finish over lightweight paper stocks. The features and benefits include fast drying, excellent rub/scruff resistance, streak-free performance and virtually no curling of sheets.

Viscosity:	22-25 sec. #3 Zahn Cup at 72°F
V.O.C. Content:	.16 lb./Gallon
Drying:	Air or combination of IR heat, ambient air and hot air knives
Solid Content:	41-42%
Application:	Use with dampener, blanket and anilox coating systems
Gloss Level:	23-34 with 60° Gloss meter
Stability:	Freeze/thaw cycle minimum 3. Not recommended for use after six months

*Special Notes:

- 1.) Printing inks should be alkali resistant
- 2.) Gluing and hot foil stamping should be tested

Revision Date: 07/05